

CAE Application in Server

2022/12/01 Ken Peng

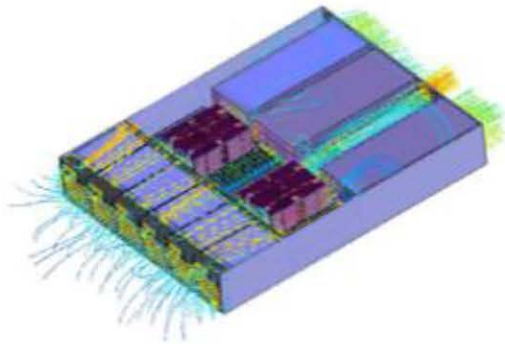
Agenda

- CAE (Computer Aided Engineering)
- Thermal Evaluation in Server
- Air Cooling
 - Compact Model by Numerical Wind Tunnel
 - Heat Sink Design
 - Heat Sink Optimization
- Liquid Cooling
 - Cold Plate Design
 - CDU Rack Level Simulation
 - Immersion Cooling Application
- Summary

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CAE (Computer Aided Engineering)

Shorten Project Development Timeline

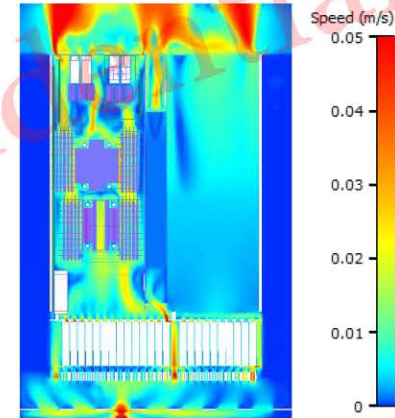


Improve Design Efficiency



Electronics
CAE

Reduce Cost



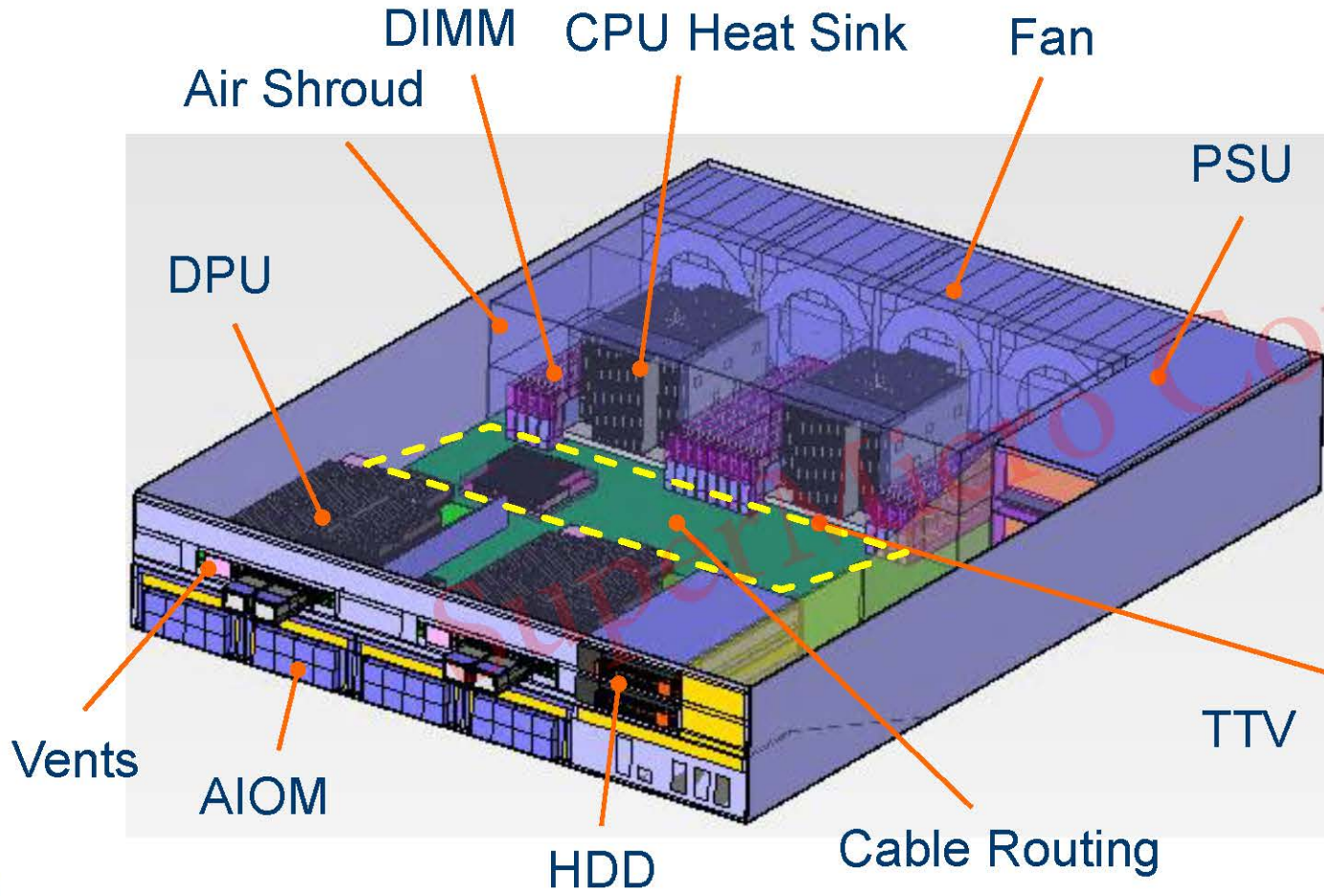
Enhance Product Quality and Value

Other Industry :

- Aviation Industry
- Ship Industry
- Automobile
- Medical Industry
- Construction Industry
- Semiconductor
- Energy
- Biochemical Industry

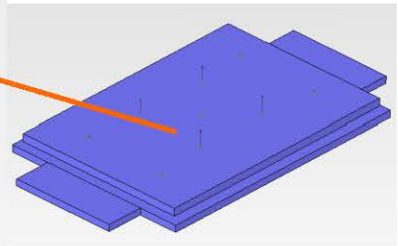


Thermal Evaluation in Server



Cooling Solutions :

Air Cooling	Liquid Cooling
<ul style="list-style-type: none">• Heat Sink Design• Optimization	<ul style="list-style-type: none">• Cold Plate Design• Rack Level Design• Immersion Cooling



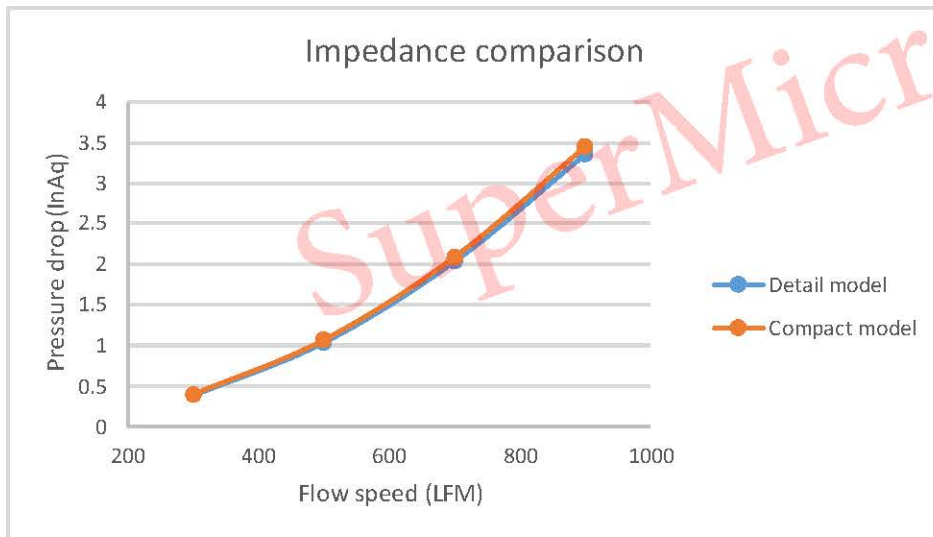
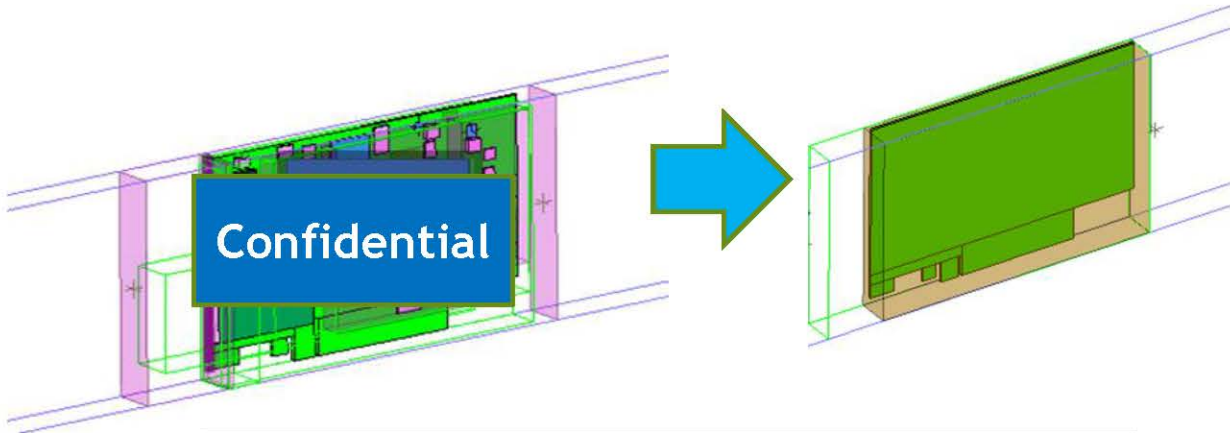
• Critical components temperature, air flow, vents ratio, air shroud design are supposed to be evaluated by simulation in early design stage.

Grid Management Is important !

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Air Cooling

Compact Model by Numerical Wind Tunnel



- Save grid amount and computing time.

Step 1 : Upload the Text File

FloTHERM Macro: Advanced Resistance V1.0

Pressure Drop Data [m/s, Pa]
C:\Users\kpeng05\OneDrive - kochind.c Browse

Dimensions
X-Length: 0.0193 [m]
Y-Length: 0.0239 [m]
Z-Length: 0.0930 [m]

Fluid Properties
Fluid Density: 1.1614 [kg/m³]
Fluid Viscosity: 0.0000184 [N-s/m²]

Results
a: 1.90E+07 1/m
b: 100.09 1/m

$$f = \frac{a}{Re} + b$$

Generate FloXML

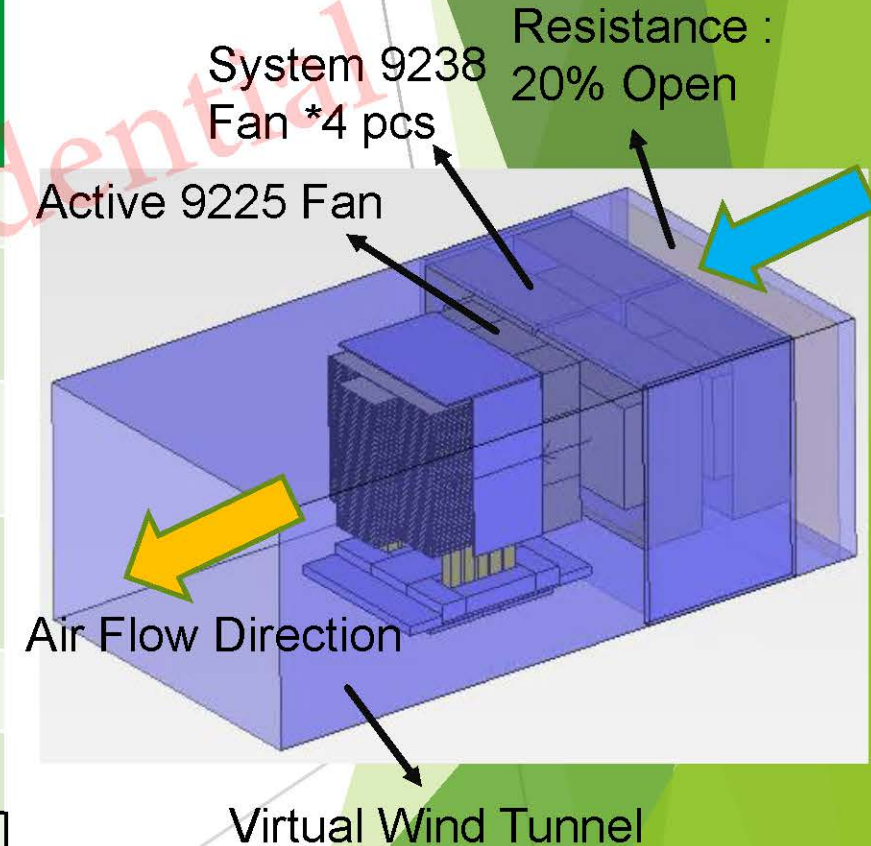
Step 2 : Fill in the Objective Dimensions

Step 3 : Generate FloXML File

Heat Sink Design

System Fan Impact _ TTS cTDP 400W _ CPU Tc Spec : 70°C

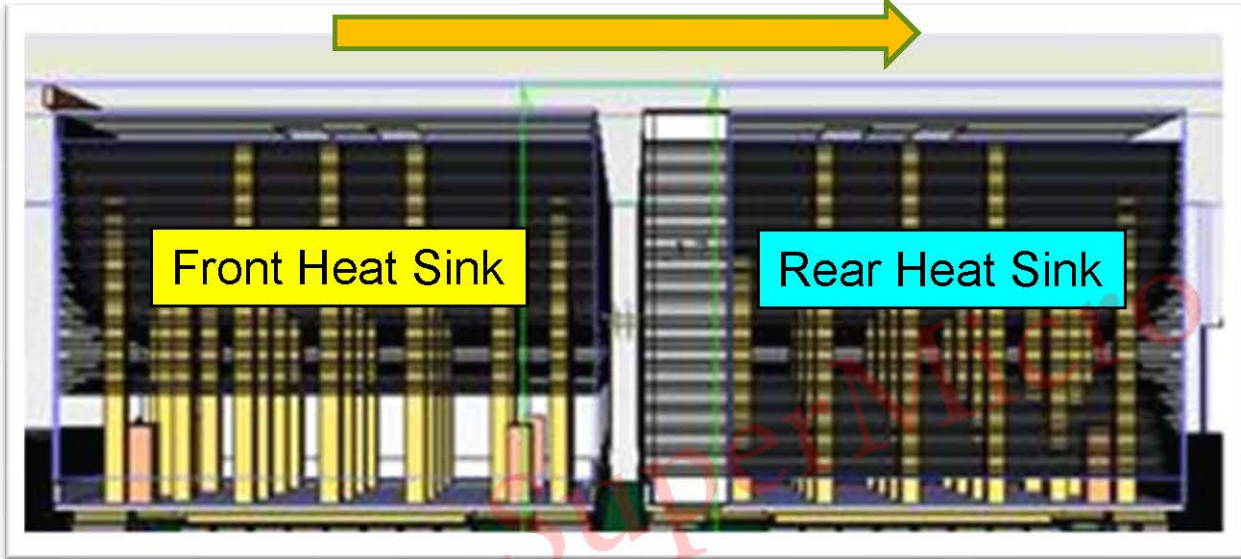
Scenario	Stand-alone Heat Sink	Include System Fan	Remove Active Fan	Enlarge Fin Area
Active Fan Derating	1.0	0.9	n/a	n/a
System Fan Derating	n/a	0.9	0.9	0.9
CPU Heat Sink Air Flow (CFM)	35.8	44.8	46.3	48.9
System Outlet Air Flow (CFM)	35.8	221	232	230
Ta (°C)	35.1	35.5	37.1	36.2
Tc (°C)	72.4	67.4	66.9	64.8
Rca (°C/W)	0.093	0.080	0.075	0.072



- We could know the impact promptly with various solutions by CAE.

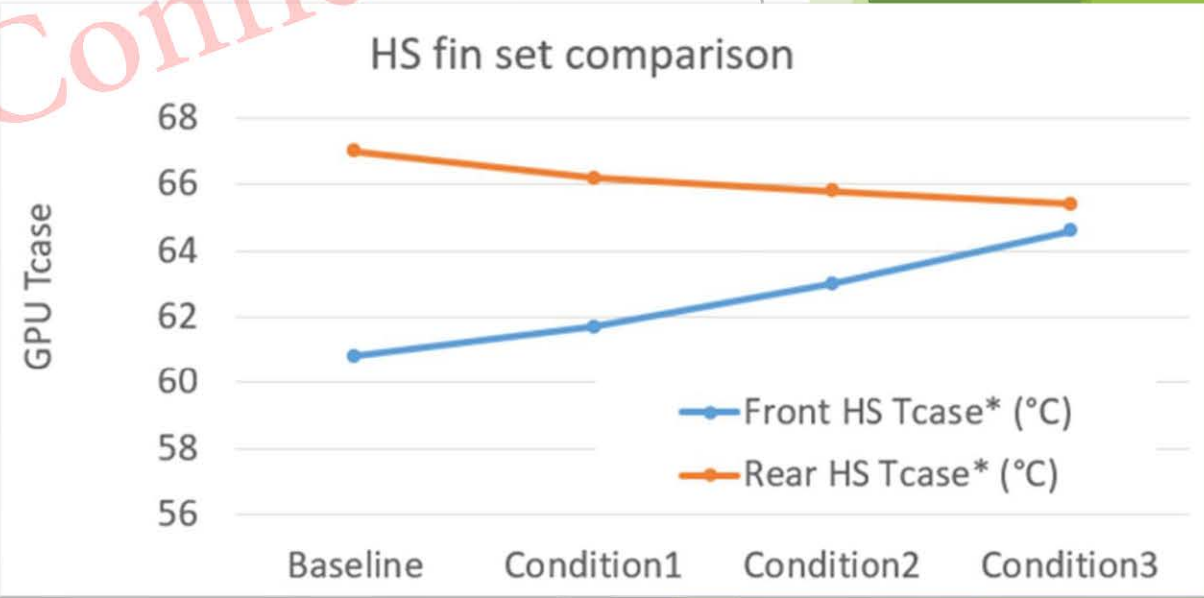
Heat Sink Optimization

Air flow direction



Shadow Core

	Base Project	Scenario 1	Scenario 2	Scenario 3
Front Heat Sink : Number of Internal Fins	62	57	52	47
Rear Heat Sink : Number of Internal Fins	62	62	62	62
Solution Status	Unsolved	Unsolved	Unsolved	Unsolved
Store Results?	Full	Full	Full	Full
Initialize From	No Project	Base Project	Base Project	Base Project
Front HS Tcase : Temperature (°C)	-	-	-	-
Rear HS Tcase : Temperature (°C)	-	-	-	-

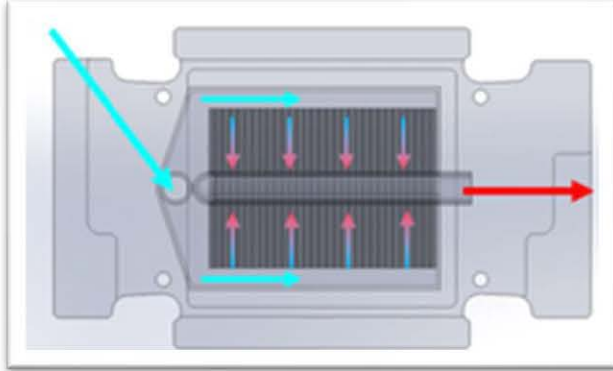


- *Command Center* could deal with several cases with various parameters. And find out the best and optimum solution in specific boundary condition.

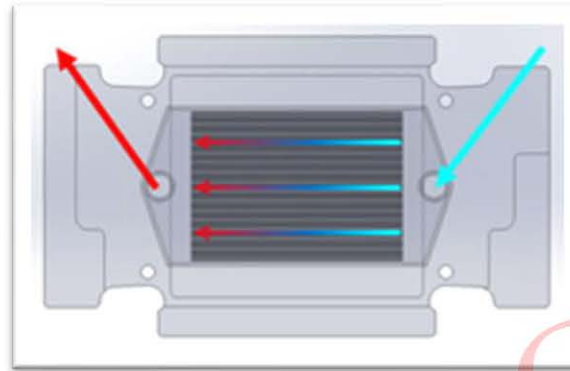
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Liquid Cooling

Cold Plate Design



Split Flow



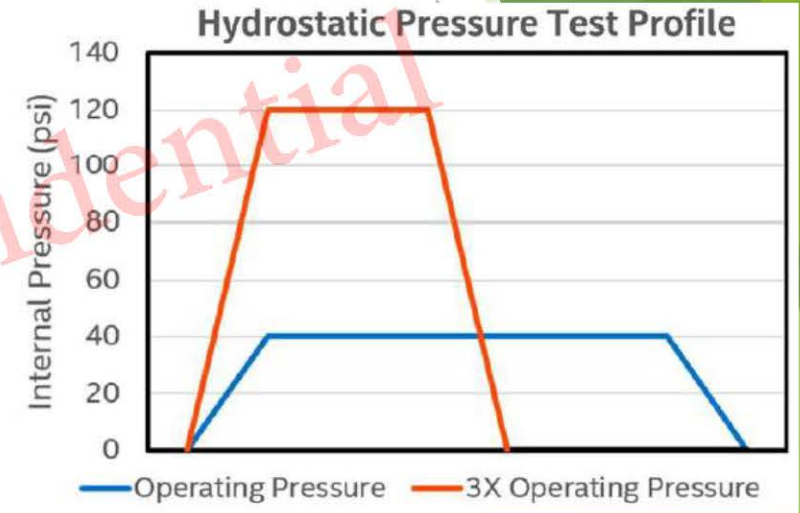
Straight Flow

Tcase point	Spec.	Split flow		Straight flow	
		Max. temp	ave. Temp	Max. temp	ave. Temp
GPU	77.5	69.5	67.4	67.5	64.2
HBM	66.7	64.1	63.0	64.2	61.6

Cold Plate Design by Simulation:

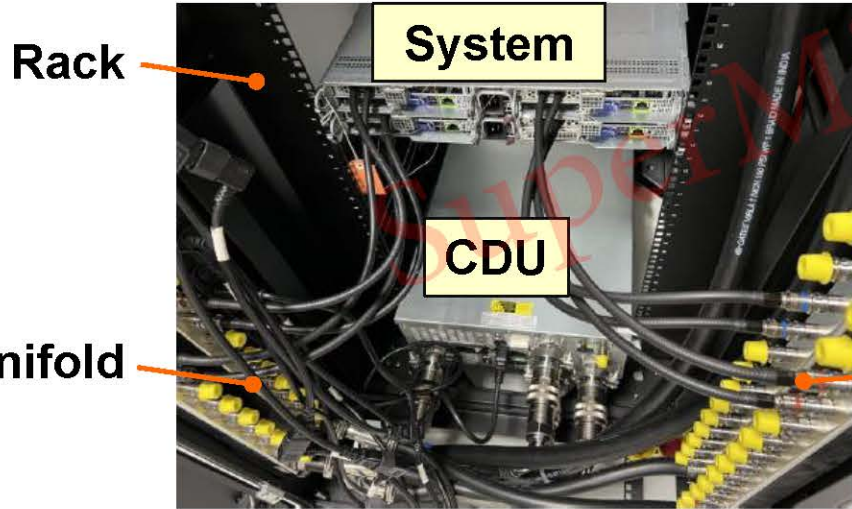
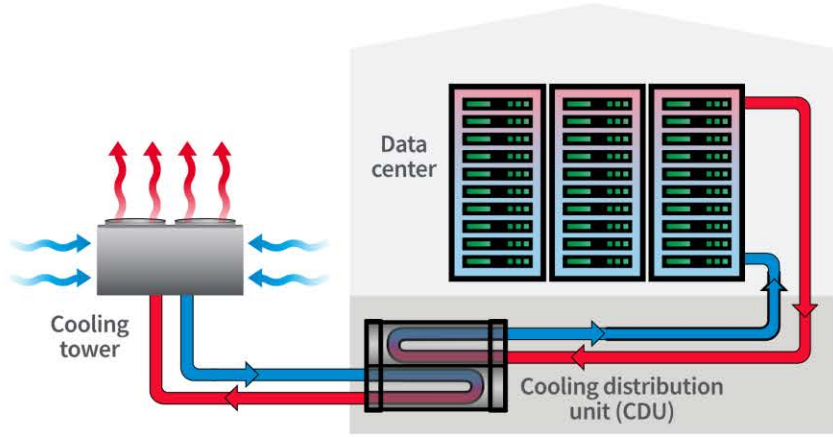
- Thermal Performance Comparison
- Pressure Drop Evaluation

612091 Intel Liquid Cooling Design Guide

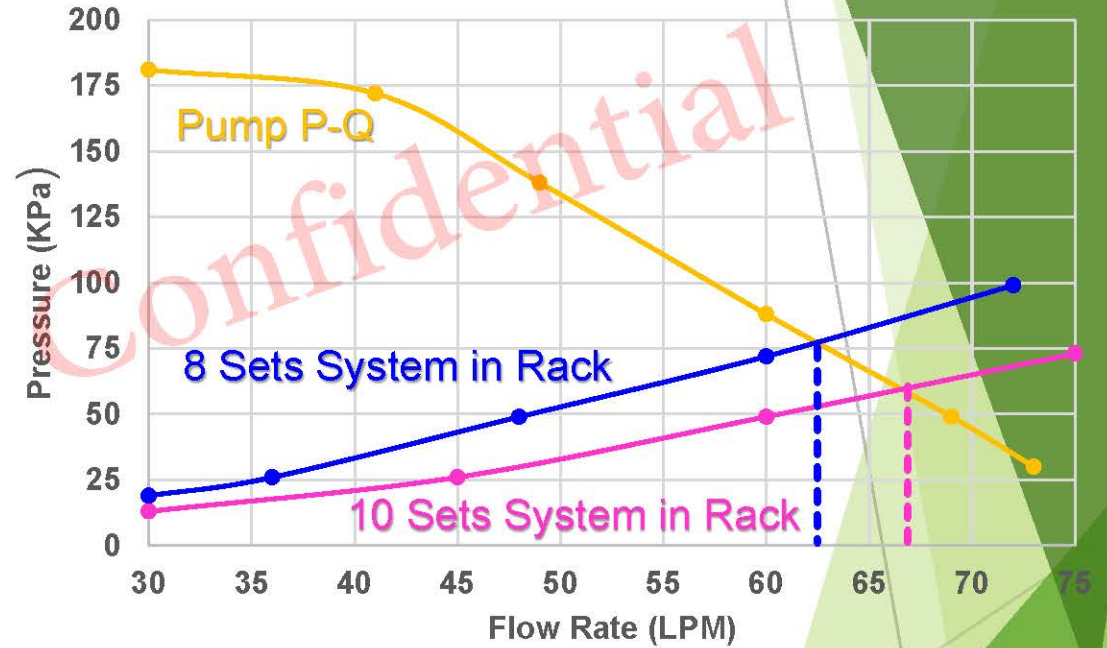


Time and safety factor is defined by standard # IEC FDIS 62368-1.

CDU Rack Level Simulation



Operating Point Simulation

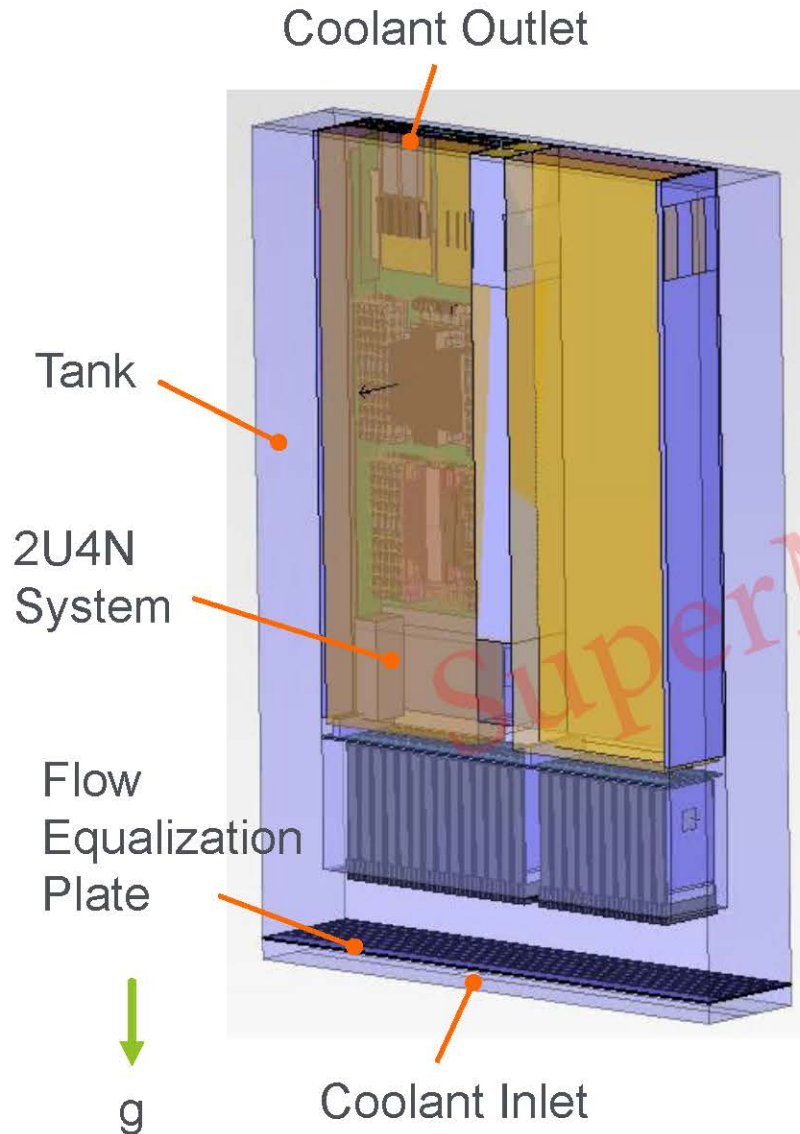


8 Sets System in Rack (42U)
 CDU Flow Rate : 63 LPM
 System Flow Rate : 7.9 LPM

10 Sets System in Rack (48U)
 CDU Flow Rate : 67 LPM
 System Flow Rate : 6.7 LPM

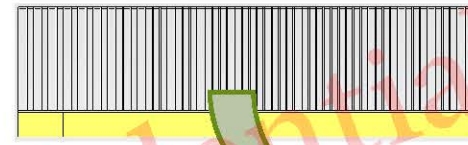
- We could know CDU cooling capability by rack level simulation.

Immersion Cooling Application

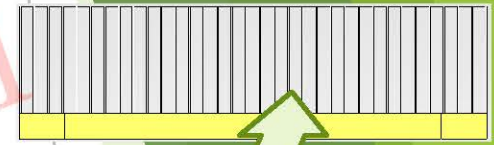


Coolant Attribution :
Conductivity : 0.152 W/mk
Viscosity : 5.1805 N s/m²
Density : 778.5 Kg/m³
Specific Heat : 2263.55 J/ Kg K
Expansivity : 0.0007 1/K

Air Cooling Heat Sink

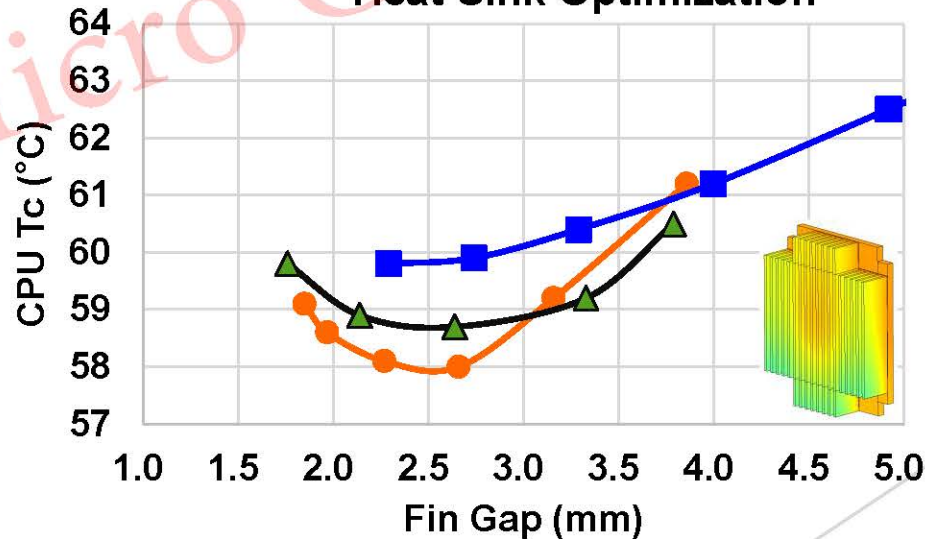


Immersion Cooling Heat Sink



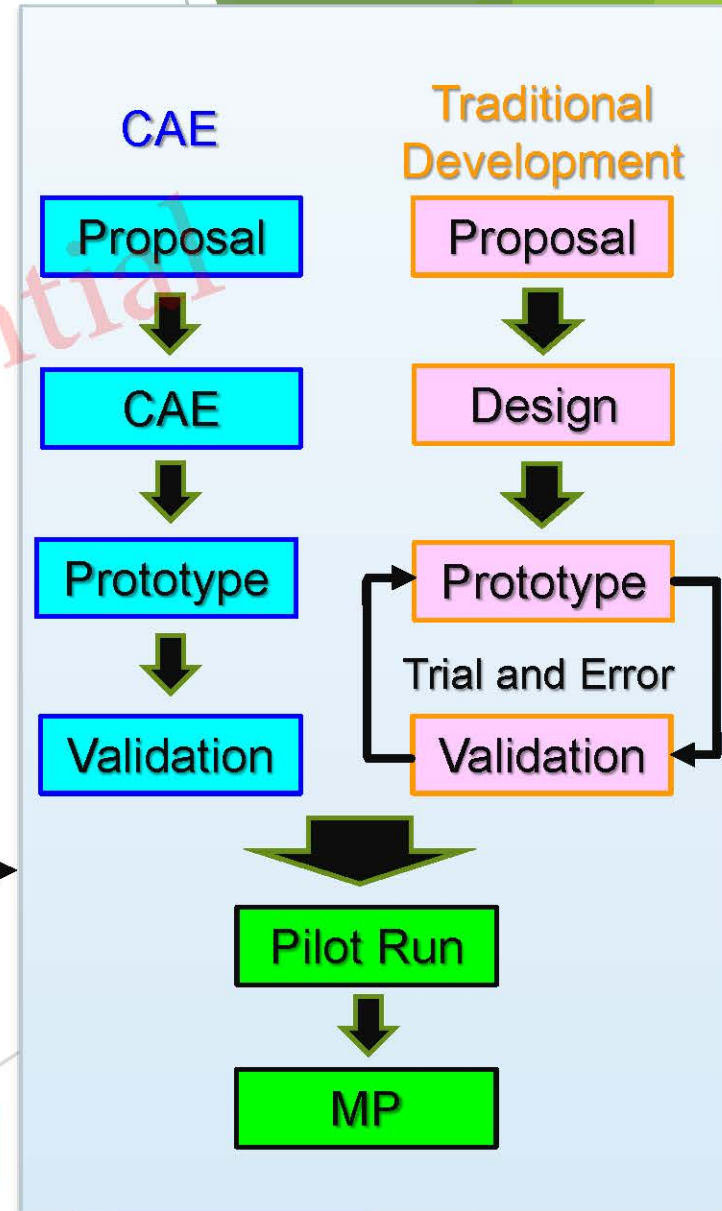
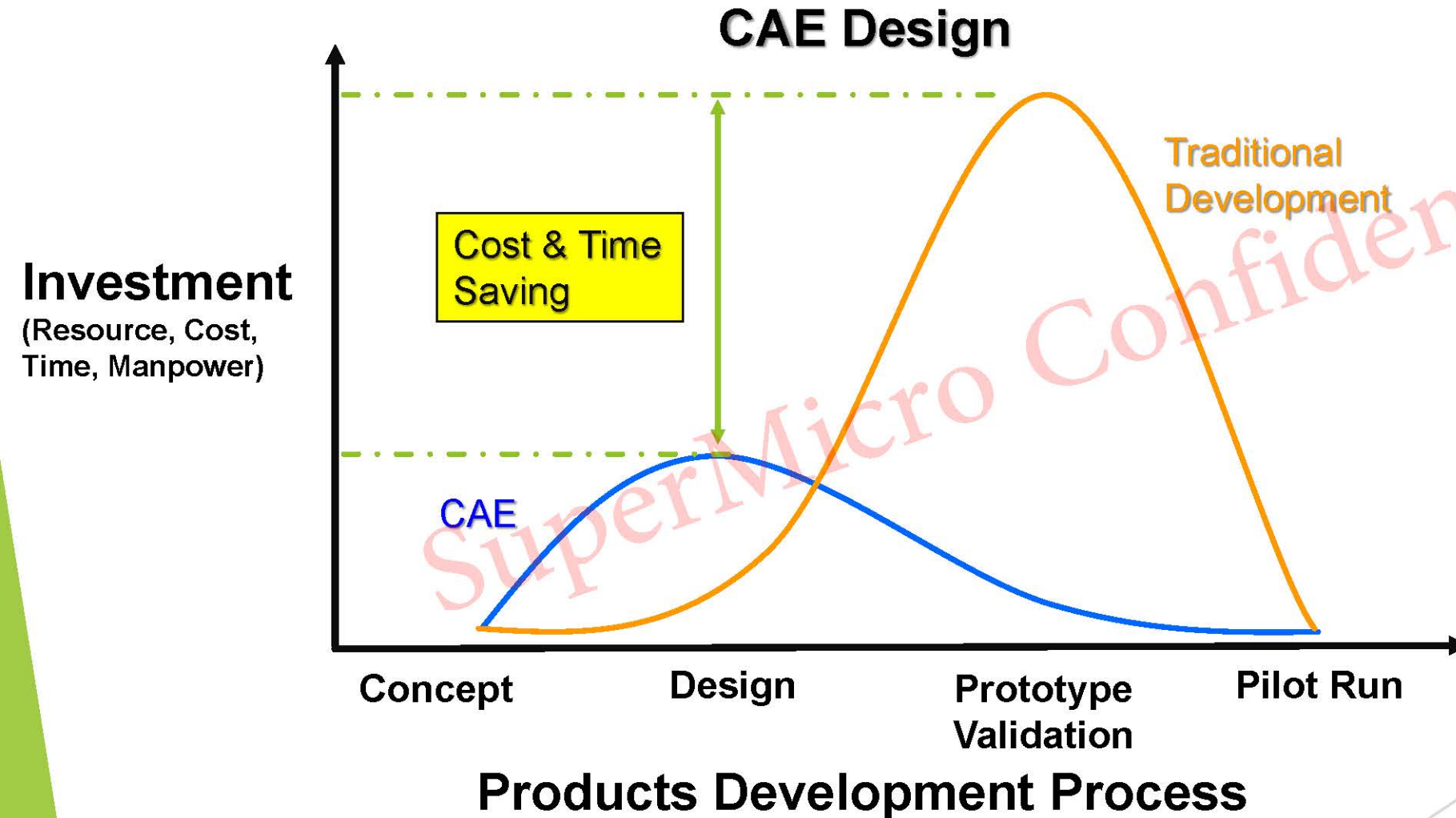
Simulation

Heat Sink Optimization



- Save cost of expensive coolant by preliminary simulation.
- To optimize heat sink with various coolant viscosity.

Summary



➤ CAE improves design quality and saves cost/time significantly.

Thank You